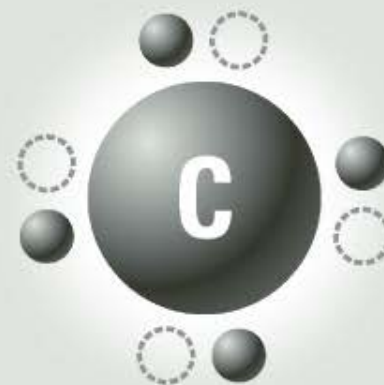


# Organic Chemistry Is the Study of Compounds Containing Carbon

## Carbon

### C

- Needs 4 electrons
- Typical number of bonds: 4



# Organic Chemistry Is the Study of Compounds Containing Carbon

## Carbon

### C

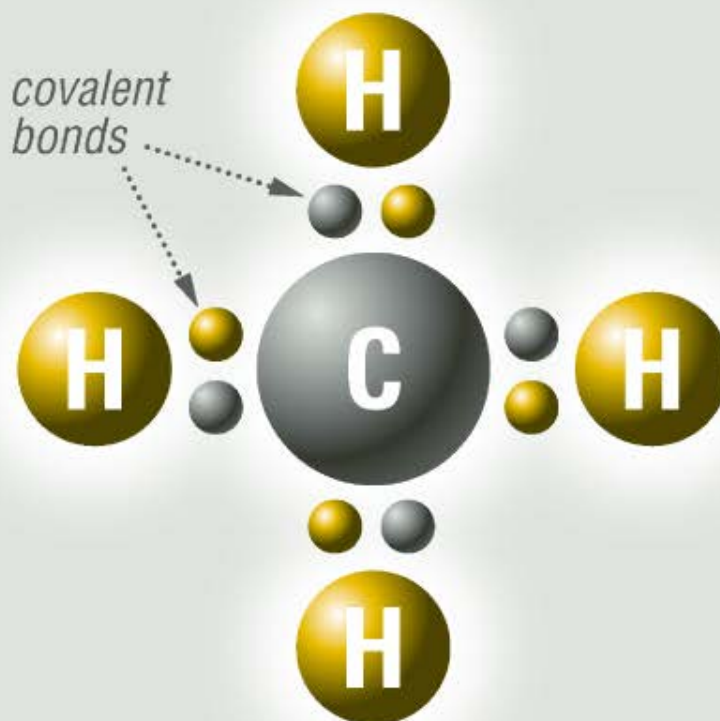
- Needs 4 electrons
- Typical number of bonds: 4

*Add:*

## Hydrogen

### H

- Needs 1 electron
- Typical number of bonds: 1



# Organic Chemistry Is the Study of Compounds Containing Carbon

## Carbon

**C**

- Needs 4 electrons
- Typical number of bonds: 4

*Add:*  
**Hydrogen**

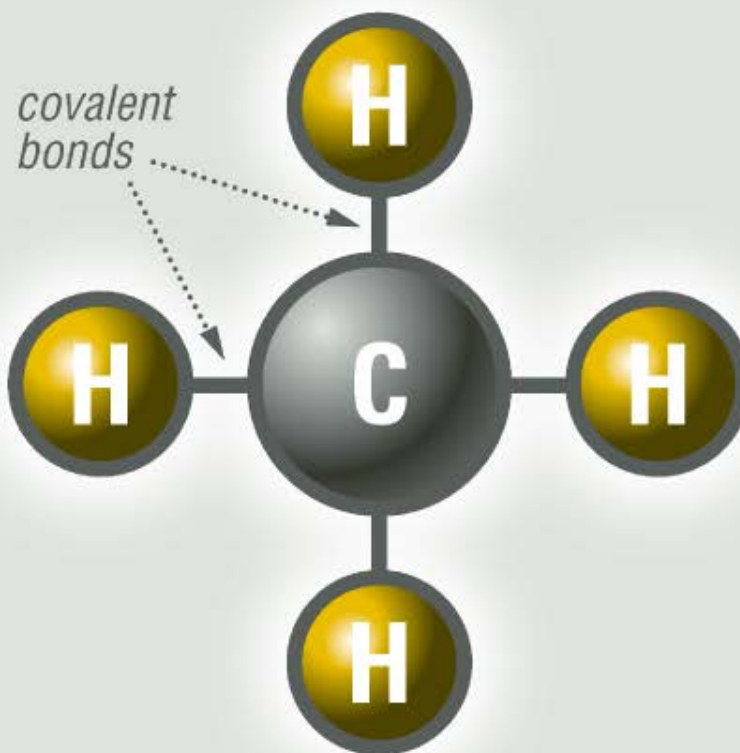
**H**

- Needs 1 electron
- Typical number of bonds: 1

## Methane

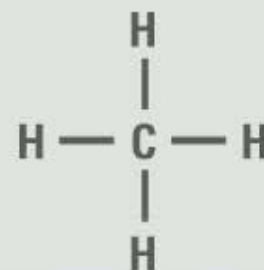
**CH<sub>4</sub>**

- Chemical bonds are represented by lines.

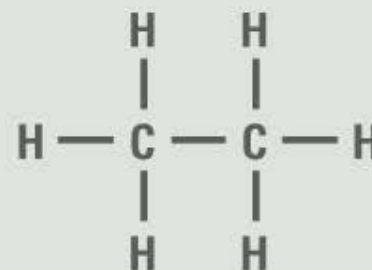


## Examples of Organic Molecules

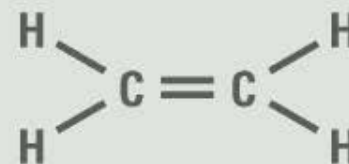
**Methane**      $\text{CH}_4$



**Ethane**      $\text{C}_2\text{H}_6$



**Ethylene**      $\text{C}_2\text{H}_4$

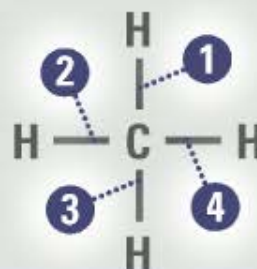


**Acetylene**      $\text{C}_2\text{H}_2$



# Construction of Ethanol (Ethyl Alcohol)

Methane  
 $\text{CH}_4$



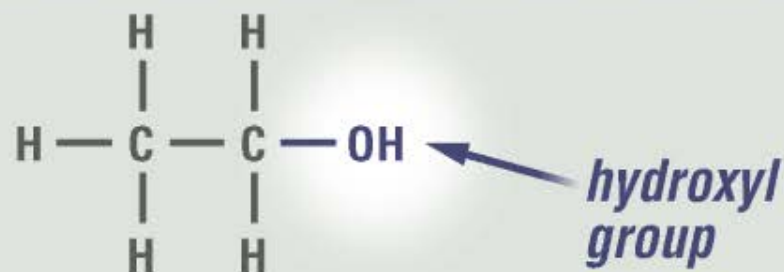
Methyl Group  
 $\text{CH}_3-$



Ethyl Group  
 $\text{CH}_3\text{CH}_2-$

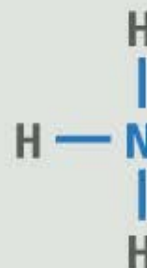


Ethanol  
(Ethyl Alcohol)  
 $\text{CH}_3\text{CH}_2\text{OH}$



# Nitrogen Derivative Compounds

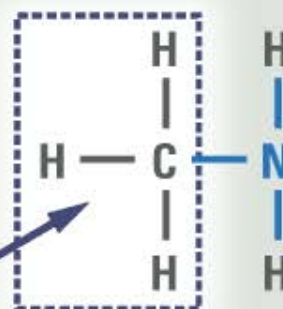
Ammonia



Methylamine



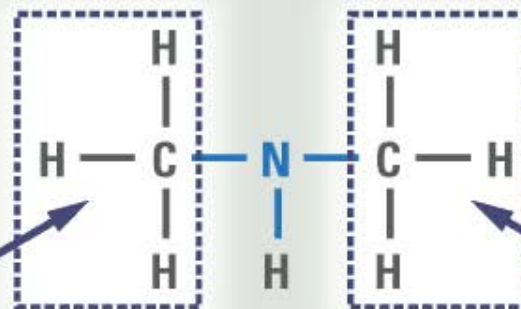
*Methyl  
Group*



Dimethylamine



*Methyl 1*

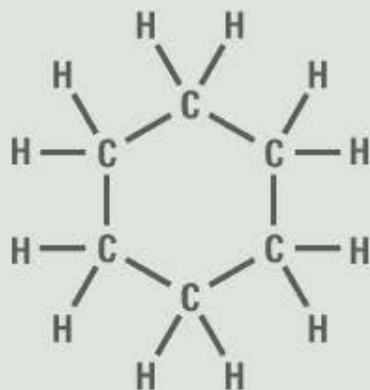
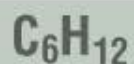


*Methyl 2*

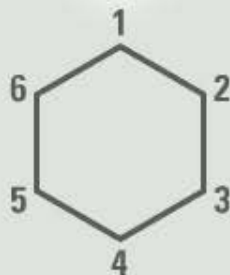
# Carbon Atoms Can Bond to Each Other to Form Rings

## SIX MEMBERED CARBON RINGS

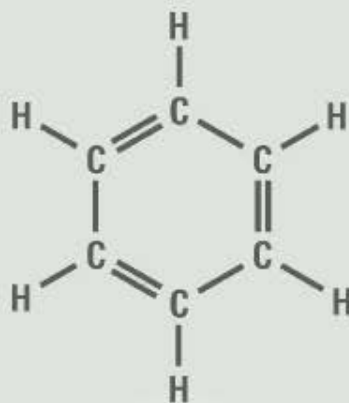
Cyclohexane



or



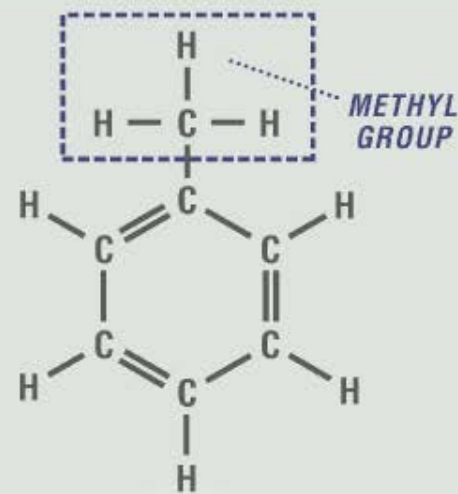
Benzene



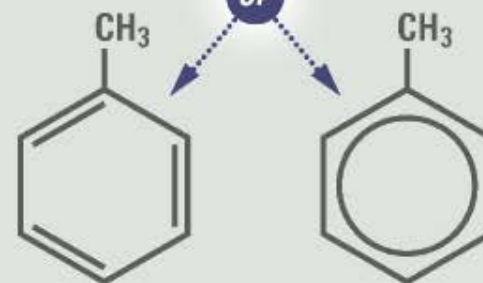
or



Methylbenzene  $C_6H_5CH_3$   
(Toluene)



or



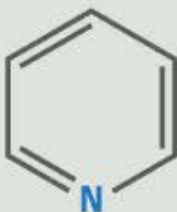
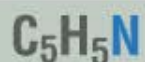


# Heterocycle Rings:

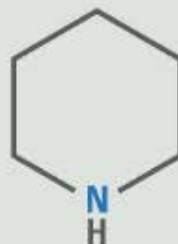
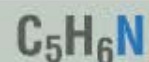
*Some Atom Other than Carbon Is Present as One of the Ring Atoms*

## SIX MEMBERED CARBON RINGS

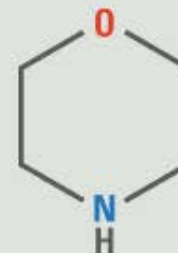
**Pyridine**



**Piperidine**

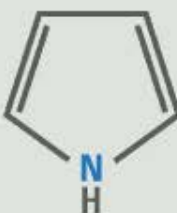
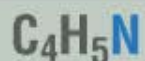


**Morpholine**

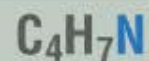


## FIVE MEMBERED CARBON RINGS

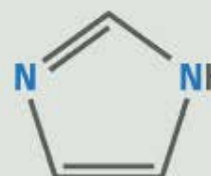
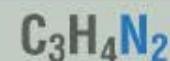
**Pyrrole**



**Pyrroline**



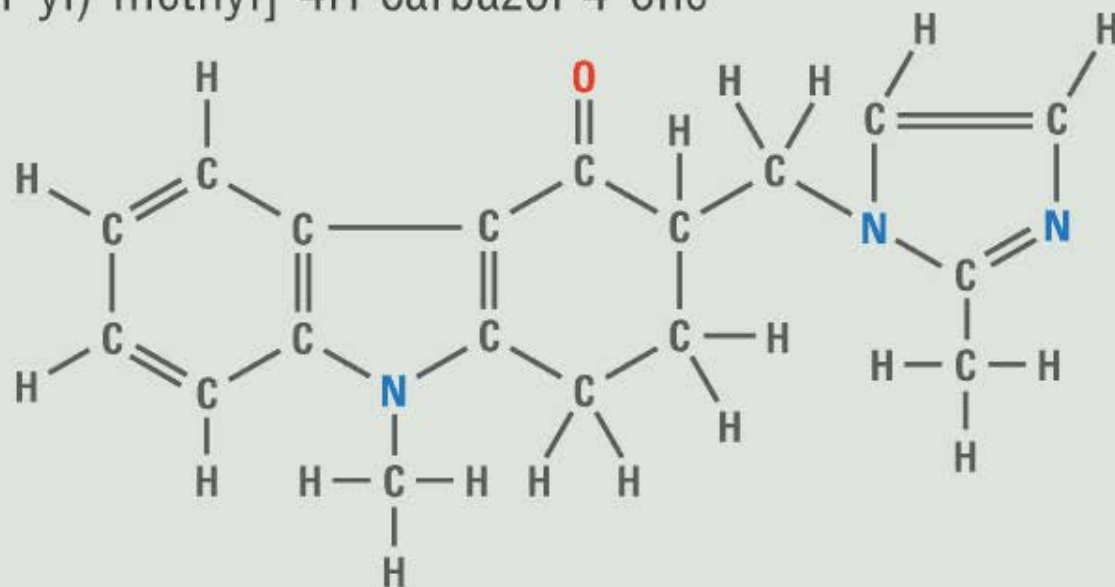
**Imidazole**



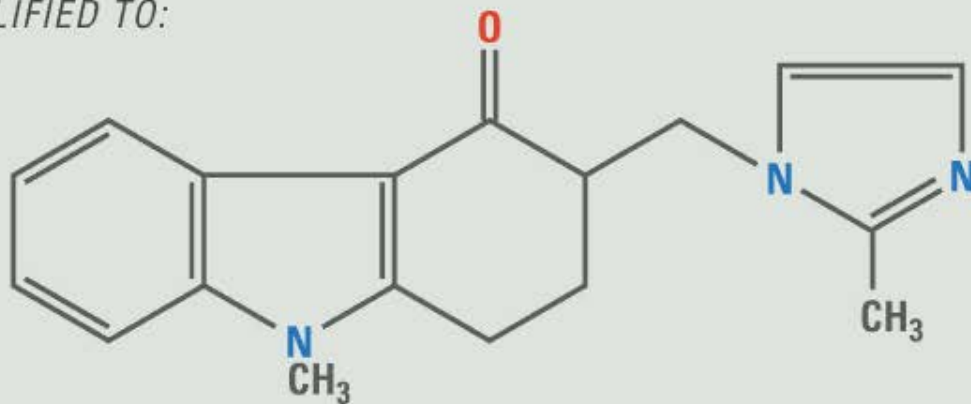


# The Ondansetron Molecule

1,2,3,9-tetrahydro-9-methyl-3-[(2-methyl-1H-imidazol-1-yl)-methyl]-4H-carbazol-4-one

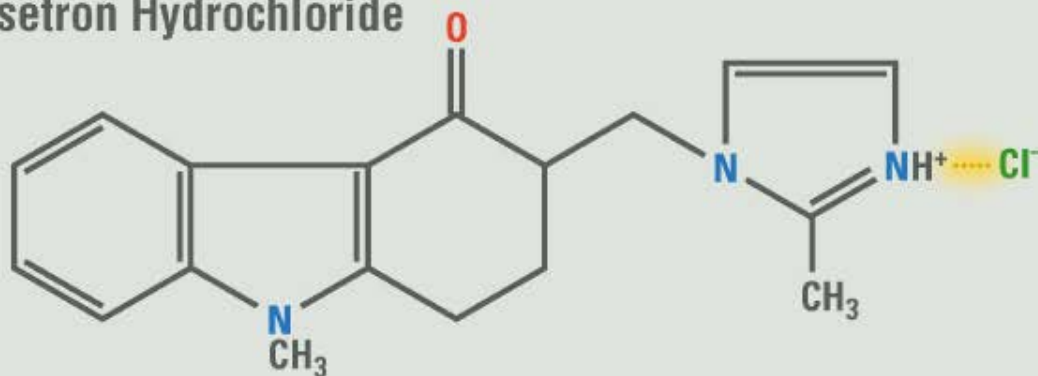


SIMPLIFIED TO:

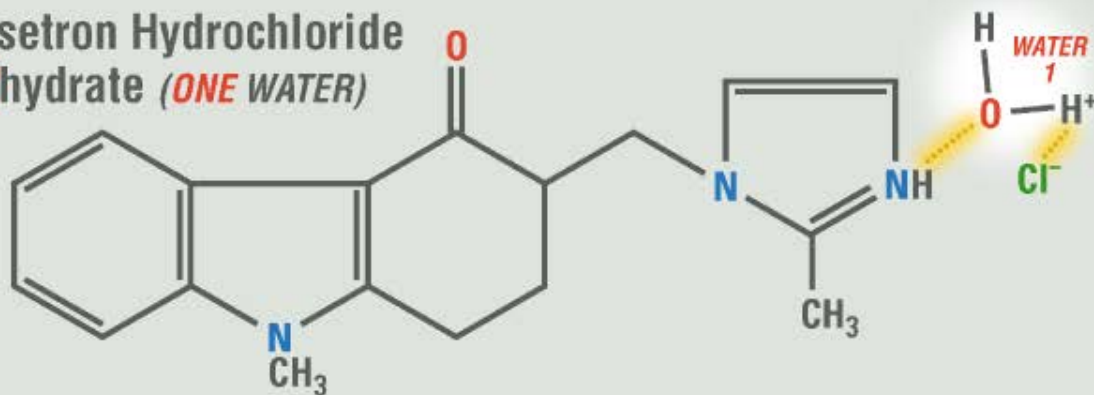


# Ondansetron Hydrochloride Monohydrate and Dihydrate

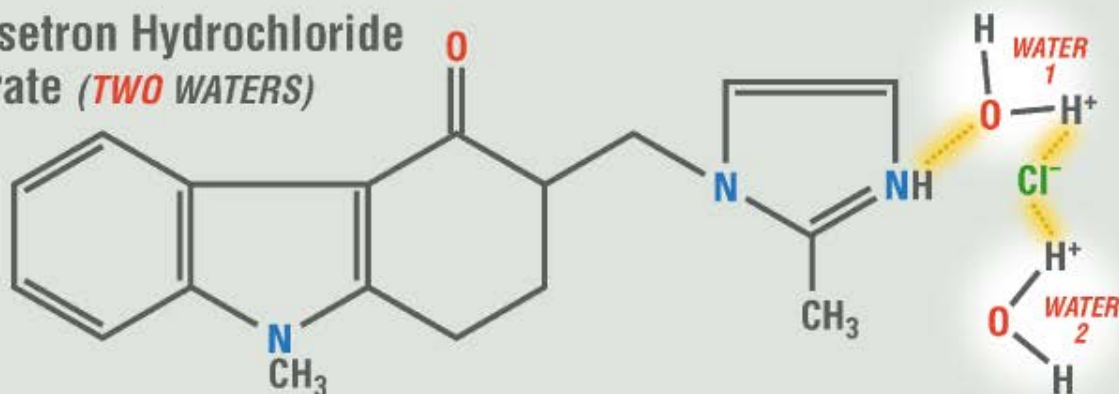
Ondansetron Hydrochloride



Ondansetron Hydrochloride **MONO**hydrate (**ONE** WATER)



Ondansetron Hydrochloride **DI**hydrate (**TWO** WATERS)



# Benzene and Its Derivatives:

## "R" Substitutions

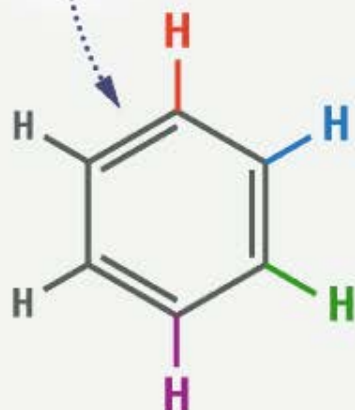
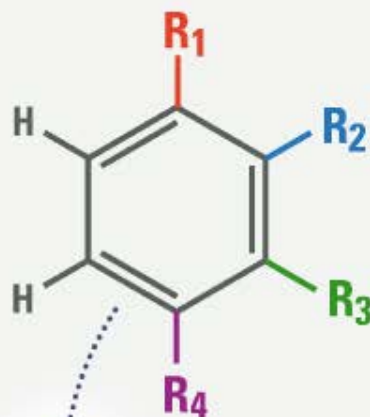
### Benzene

$R_1 = H$

$R_2 = H$

$R_3 = H$

$R_4 = H$



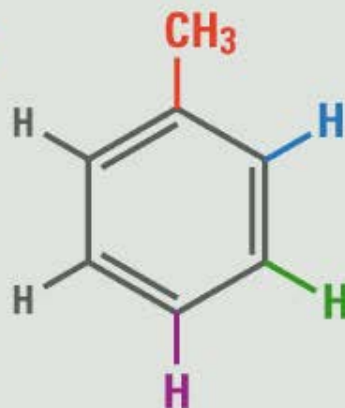
### Toluene

$R_1 = CH_3$

$R_2 = H$

$R_3 = H$

$R_4 = H$



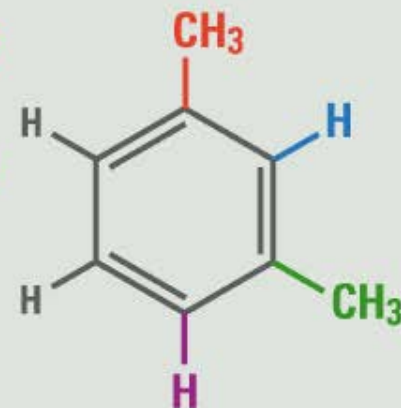
### Meta-xylene

$R_1 = CH_3$

$R_2 = H$

$R_3 = CH_3$

$R_4 = H$



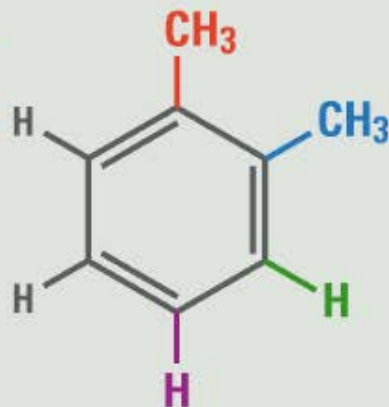
### Ortho-xylene

$R_1 = CH_3$

$R_2 = CH_3$

$R_3 = H$

$R_4 = H$



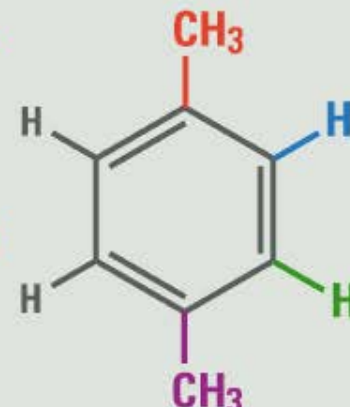
### Para-xylene

$R_1 = CH_3$

$R_2 = H$

$R_3 = H$

$R_4 = CH_3$

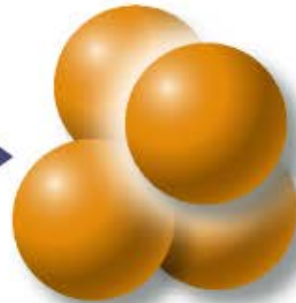


# What Is a Crystal?

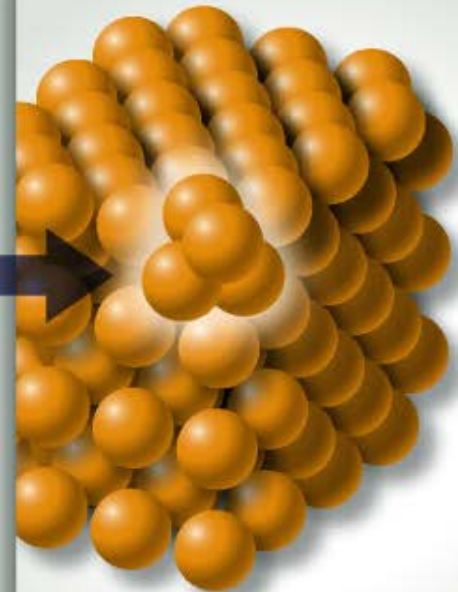
*A solid made up of an orderly, repeating arrangement of molecules or atoms*



*Copper atom*



*Unit cell:  
4 copper atoms*

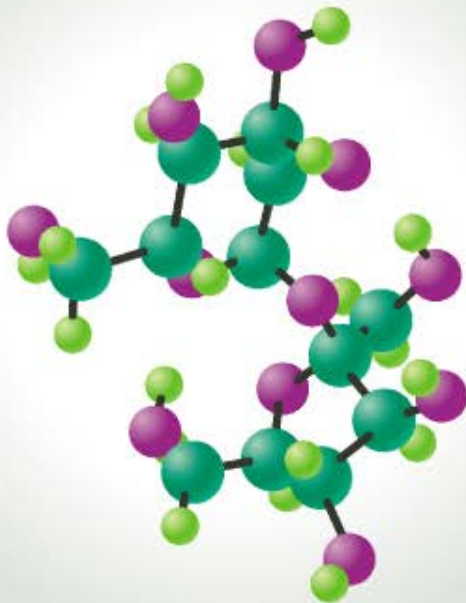


*Crystal is obtained  
by repeating unit cell*

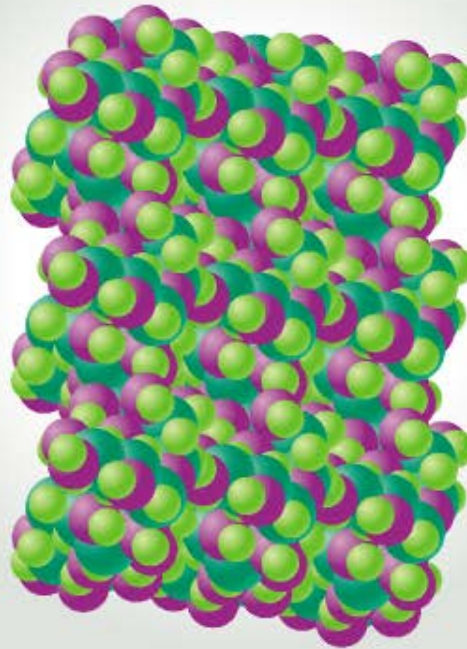


# What Is a Crystal?

*A solid made up of an orderly, repeating arrangement of molecules or atoms*



*Atoms combine to form a sucrose molecule*



*Sucrose molecules pack together to form a crystal*

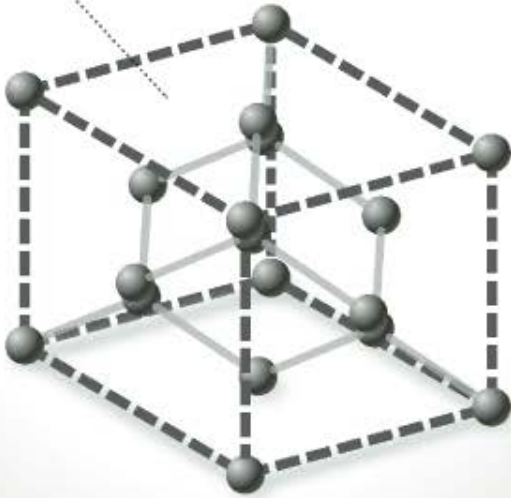


*Sucrose crystal (sugar)*

# What Is a Crystal?

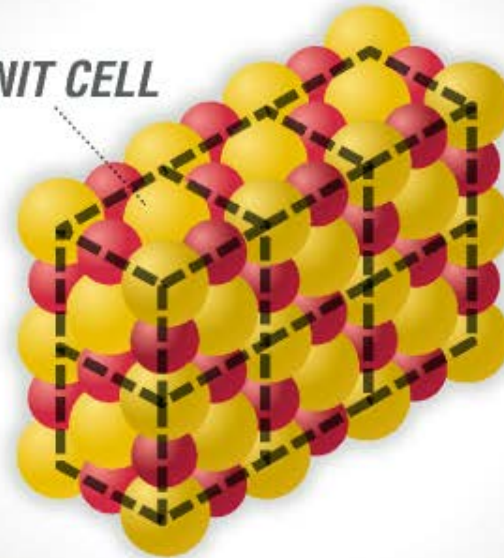
*A solid made up of an orderly, repeating arrangement of molecules or atoms*

*UNIT CELL*



***Diamond***  
*Carbon atoms*

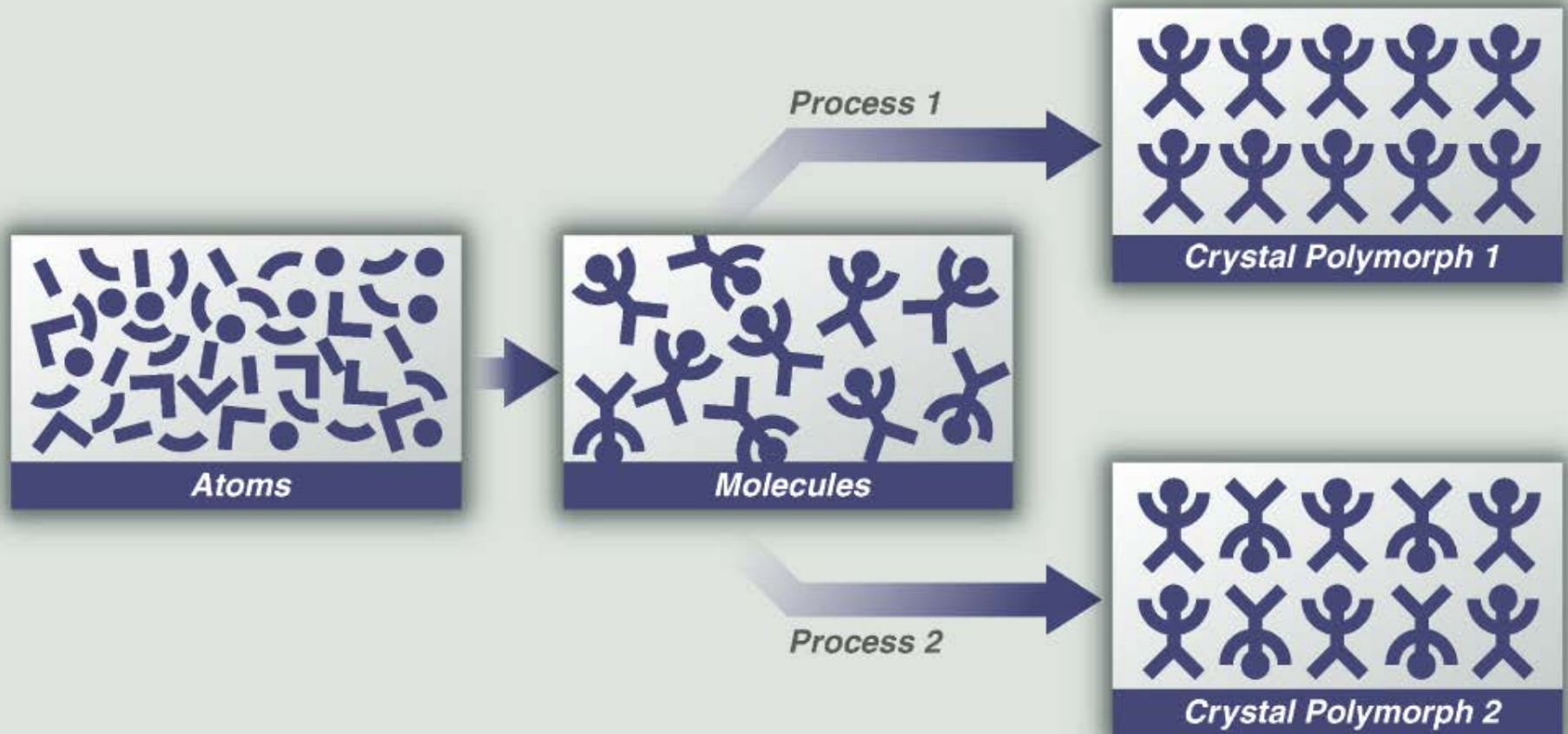
*UNIT CELL*



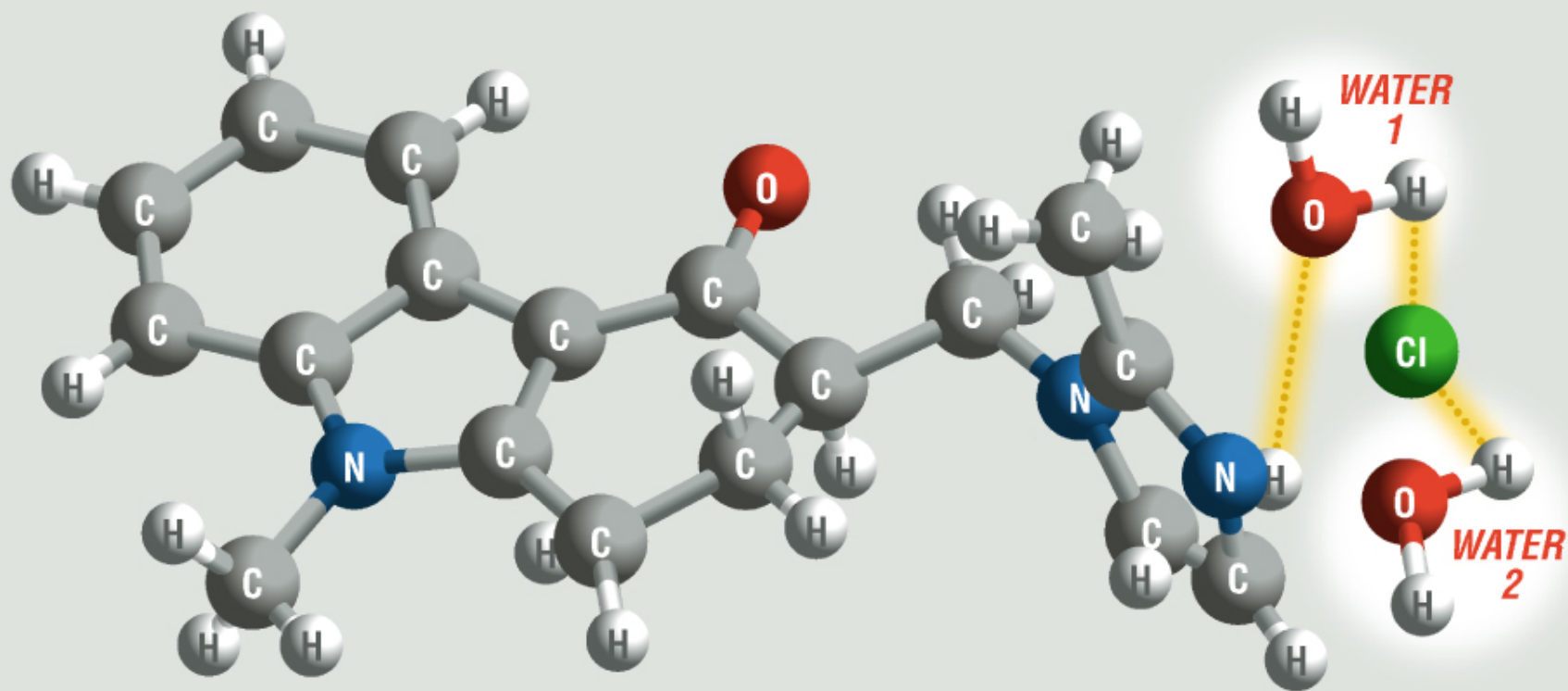
***Sodium Chloride***  
*NaCl molecules*



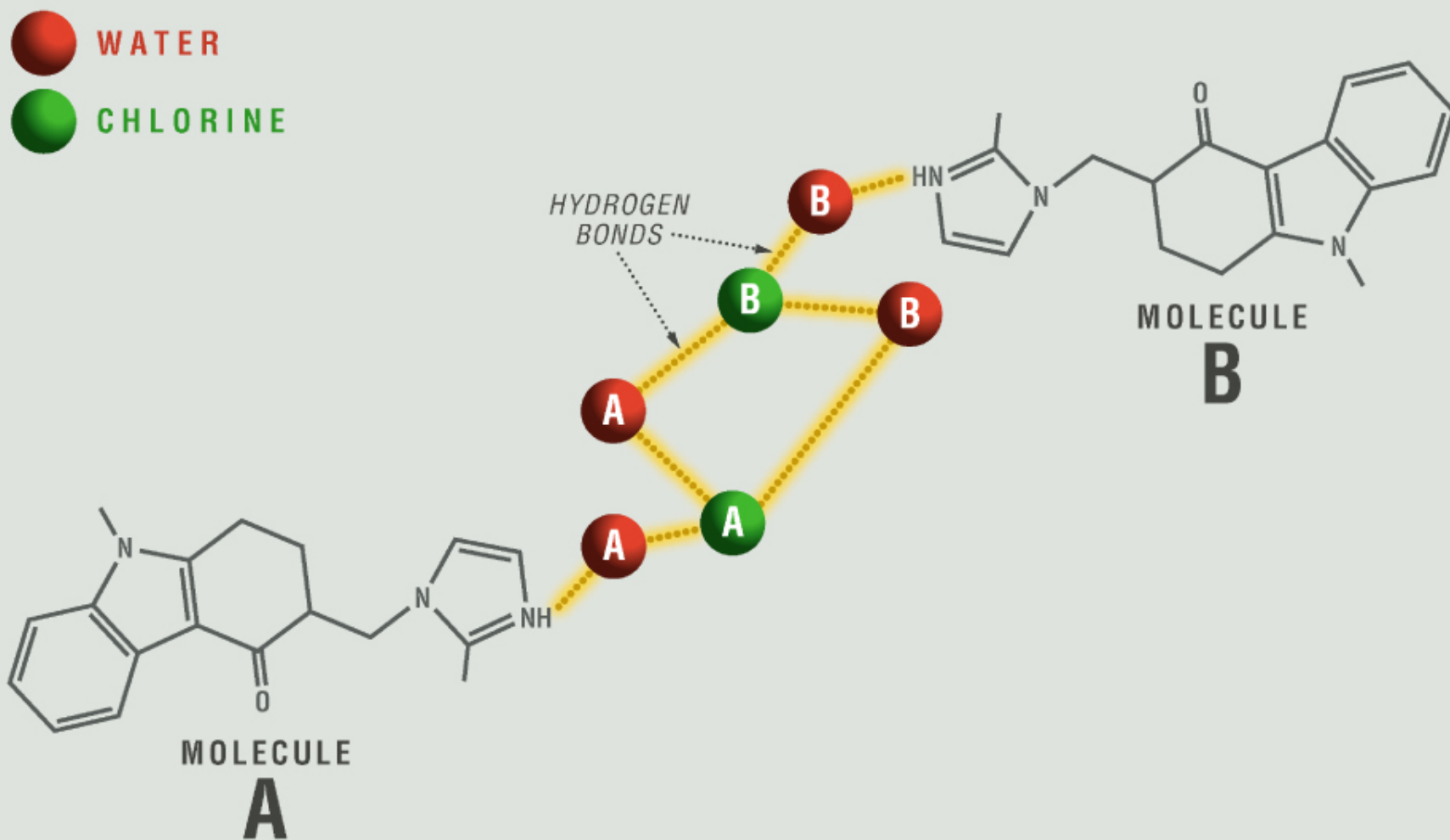
# How Crystals are Formed



# Ondansetron Hydrochloride Dihydrate

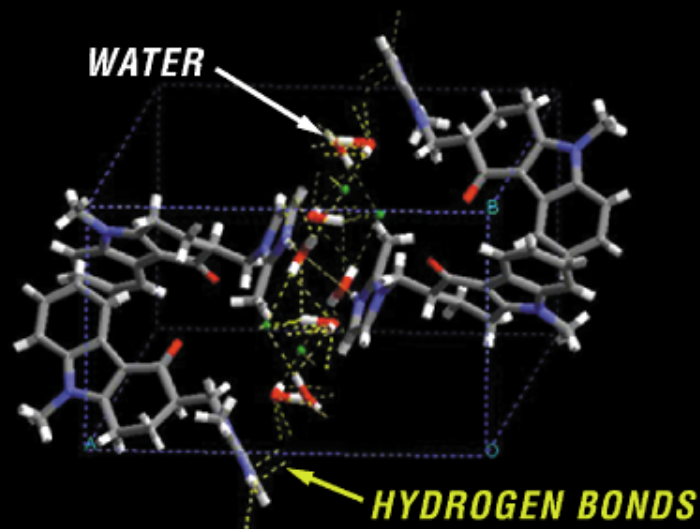


# Hydrogen Bonds between Molecules of Ondansetron Hydrochloride

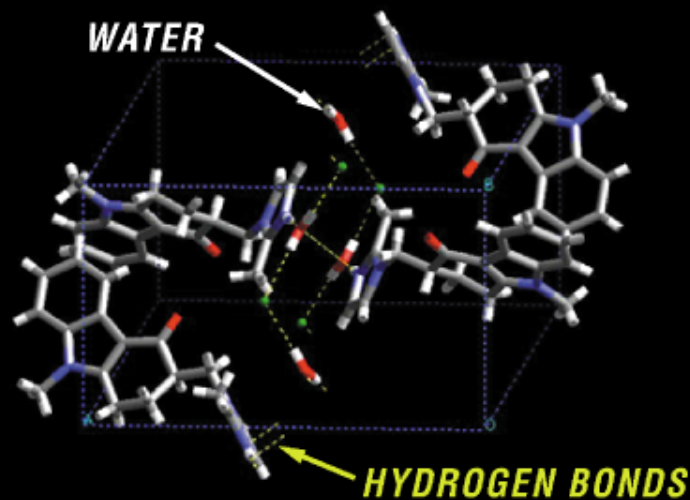


# Water (Hydration) Forms Hydrogen Bonds between Ondansetron Molecules

Unit cell of  
Ondansetron  
Hydrochloride  
Dihydrate

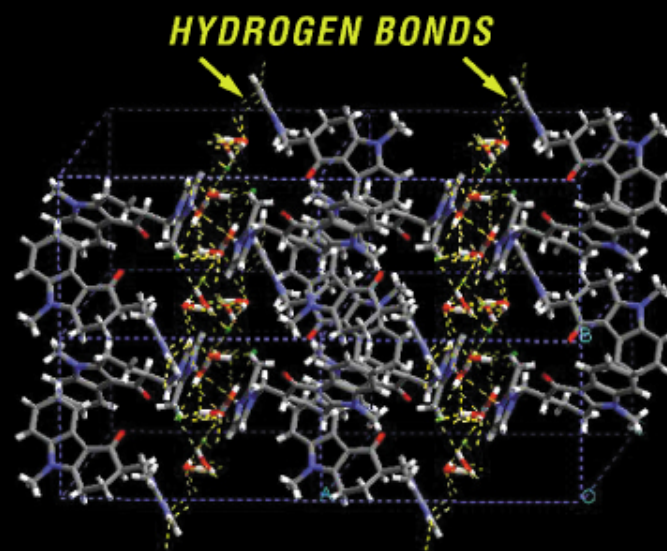


Unit cell of  
Desolvated  
Ondansetron  
Hydrochloride

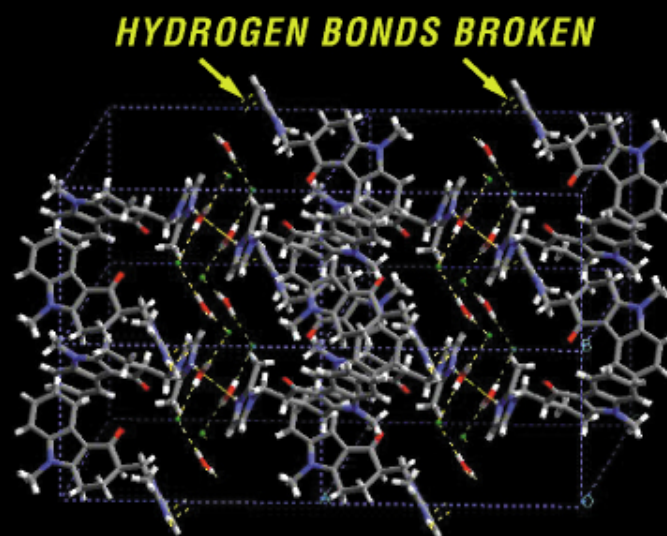


# Effect of Desolvation on Ondansetron Hydrochloride Crystals

Ondansetron  
Hydrochloride  
Dihydrate



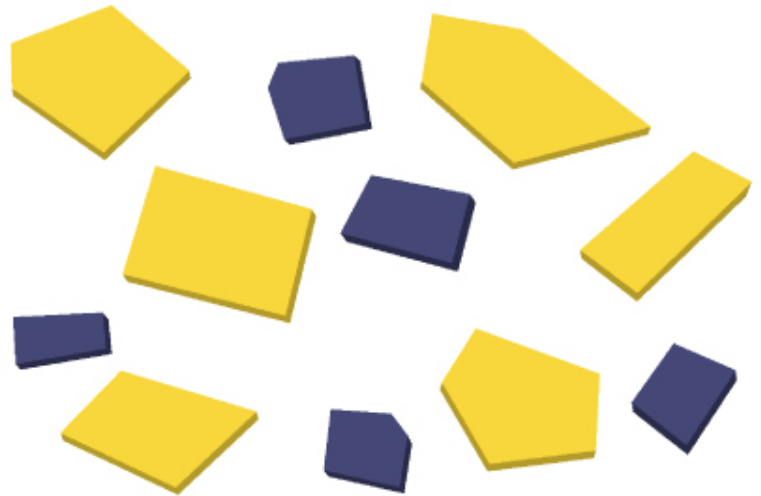
Desolvation  
of Ondansetron  
Hydrochloride



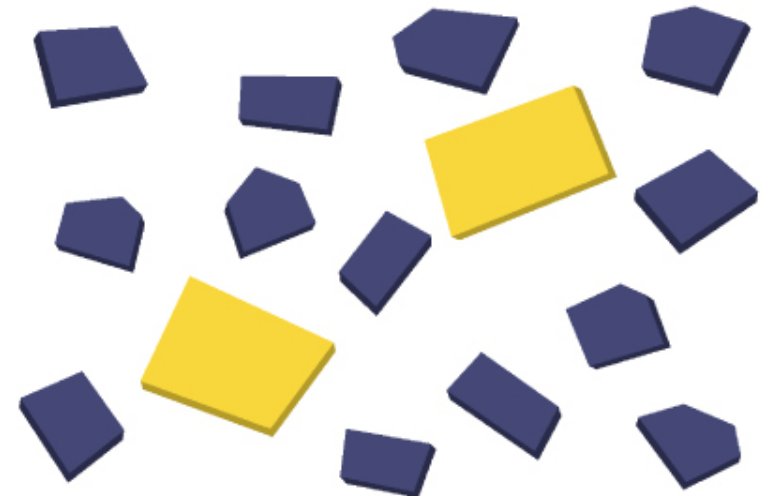


The Amount of  
Crystal Particles  
that Are Too Big  
Determines the  
Amount of Water  
that Must Be  
Removed to  
Obtain Content  
Uniformity

More  
oversized  
particles:  
***REMOVE  
MORE WATER***



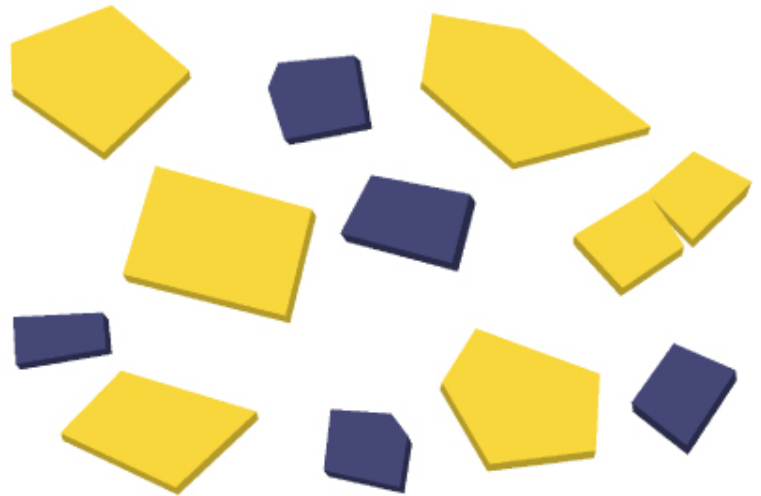
Fewer  
oversized  
particles:  
***REMOVE  
LESS WATER***



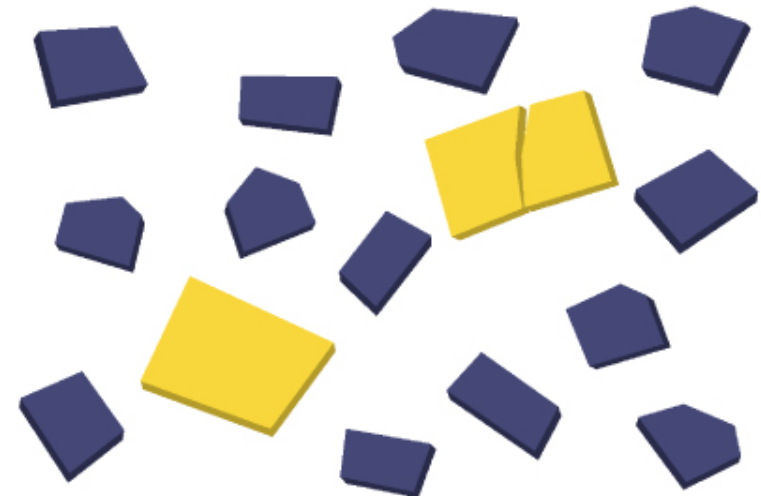


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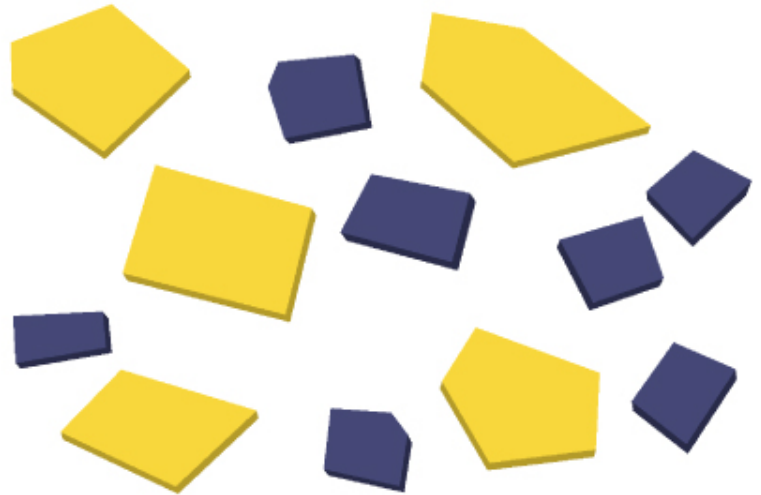


Fewer  
oversized  
particles:  
***REMOVE  
LESS WATER***



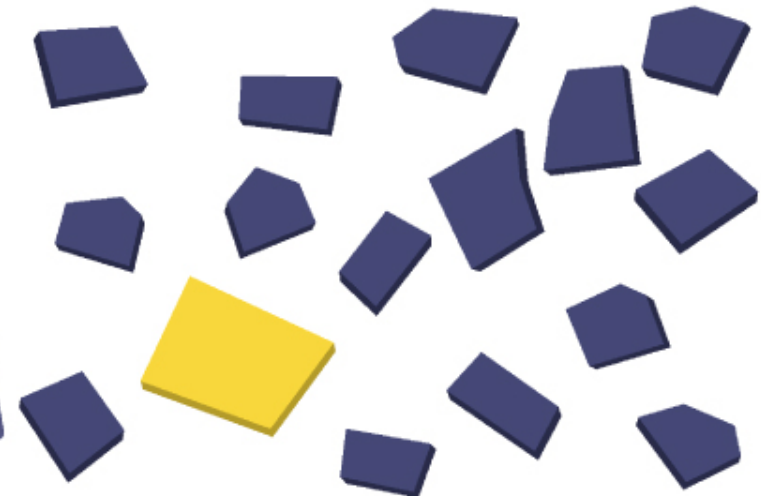
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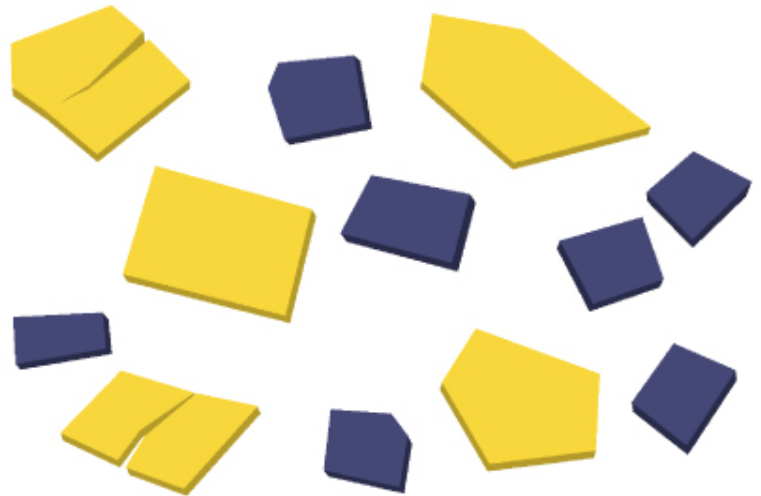
Fewer  
oversized  
particles:  
***REMOVE  
LESS WATER***

***SUITABLE***



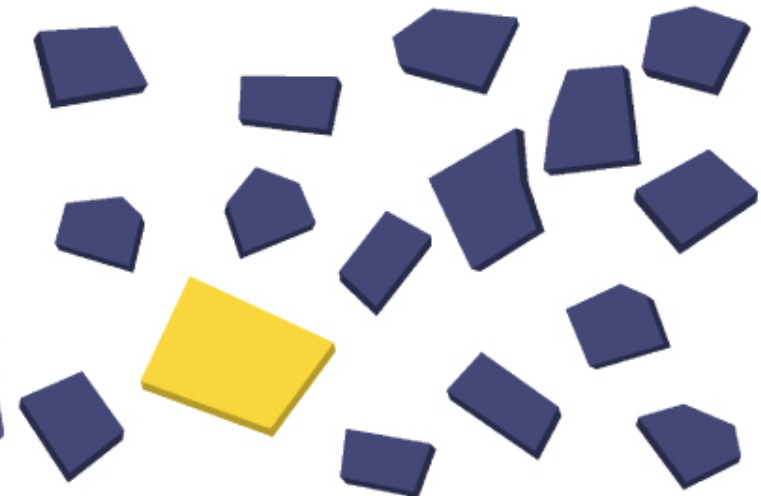
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Crystal Particles  
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Obtain Content  
Uniformity

More  
oversized  
particles:  
***REMOVE  
MORE WATER***



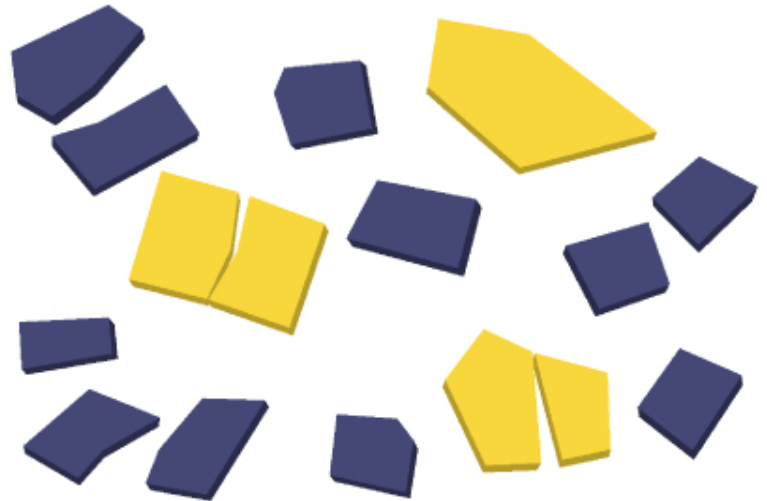
Fewer  
oversized  
particles:  
***REMOVE  
LESS WATER***

***SUITABLE***



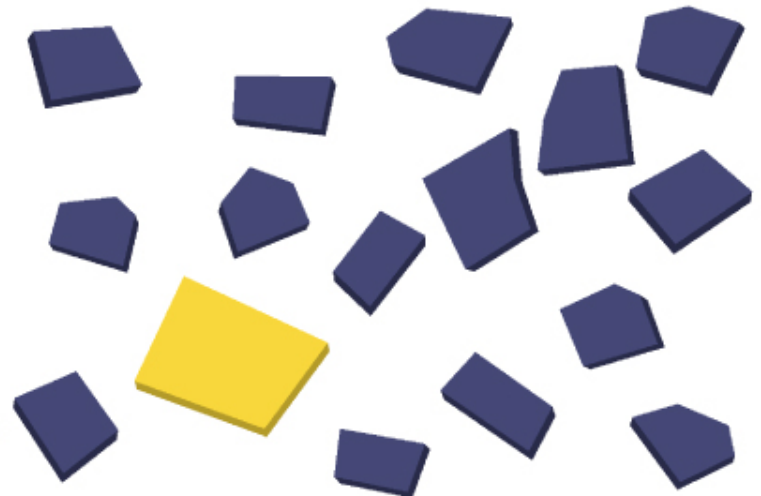
The Amount of  
Crystal Particles  
that Are Too Big  
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Amount of Water  
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Removed to  
Obtain Content  
Uniformity

More  
oversized  
particles:  
***REMOVE  
MORE WATER***



Fewer  
oversized  
particles:  
***REMOVE  
LESS WATER***

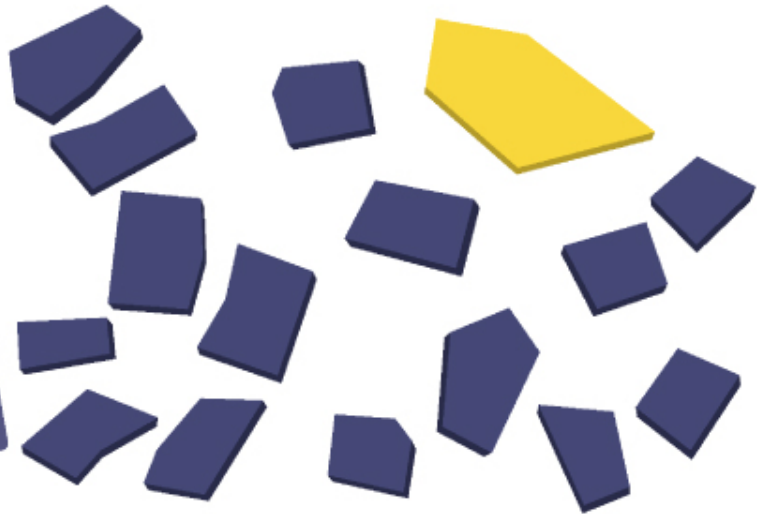
***SUITABLE***



The Amount of  
Crystal Particles  
that Are Too Big  
Determines the  
Amount of Water  
that Must Be  
Removed to  
Obtain Content  
Uniformity

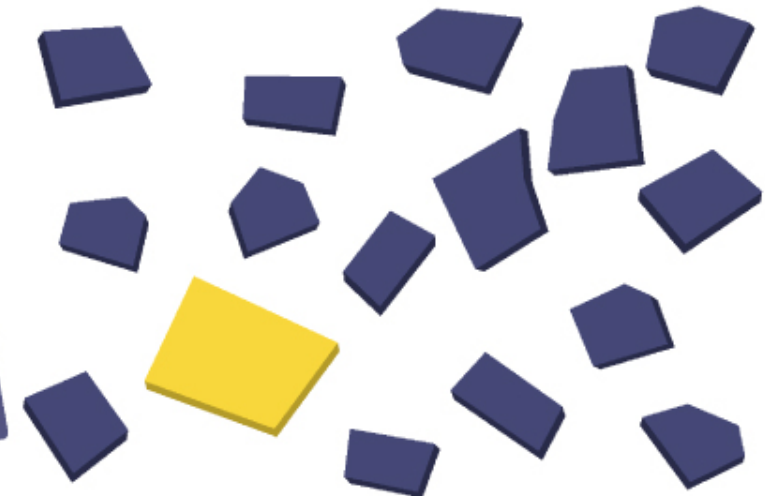
More  
oversized  
particles:  
***REMOVE  
MORE WATER***

**SUITABLE**



Fewer  
oversized  
particles:  
***REMOVE  
LESS WATER***

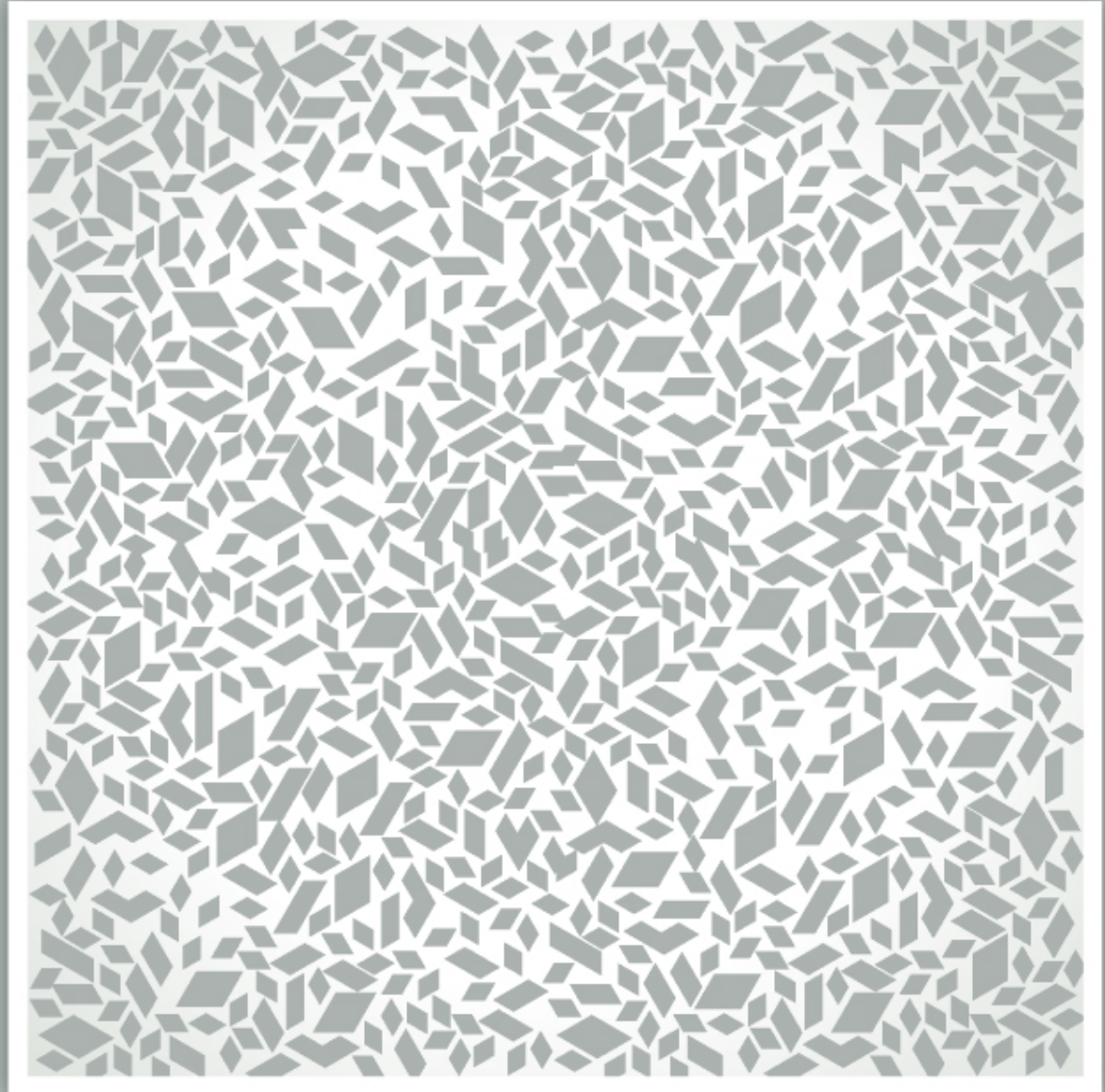
**SUITABLE**





→ *Excipients:*

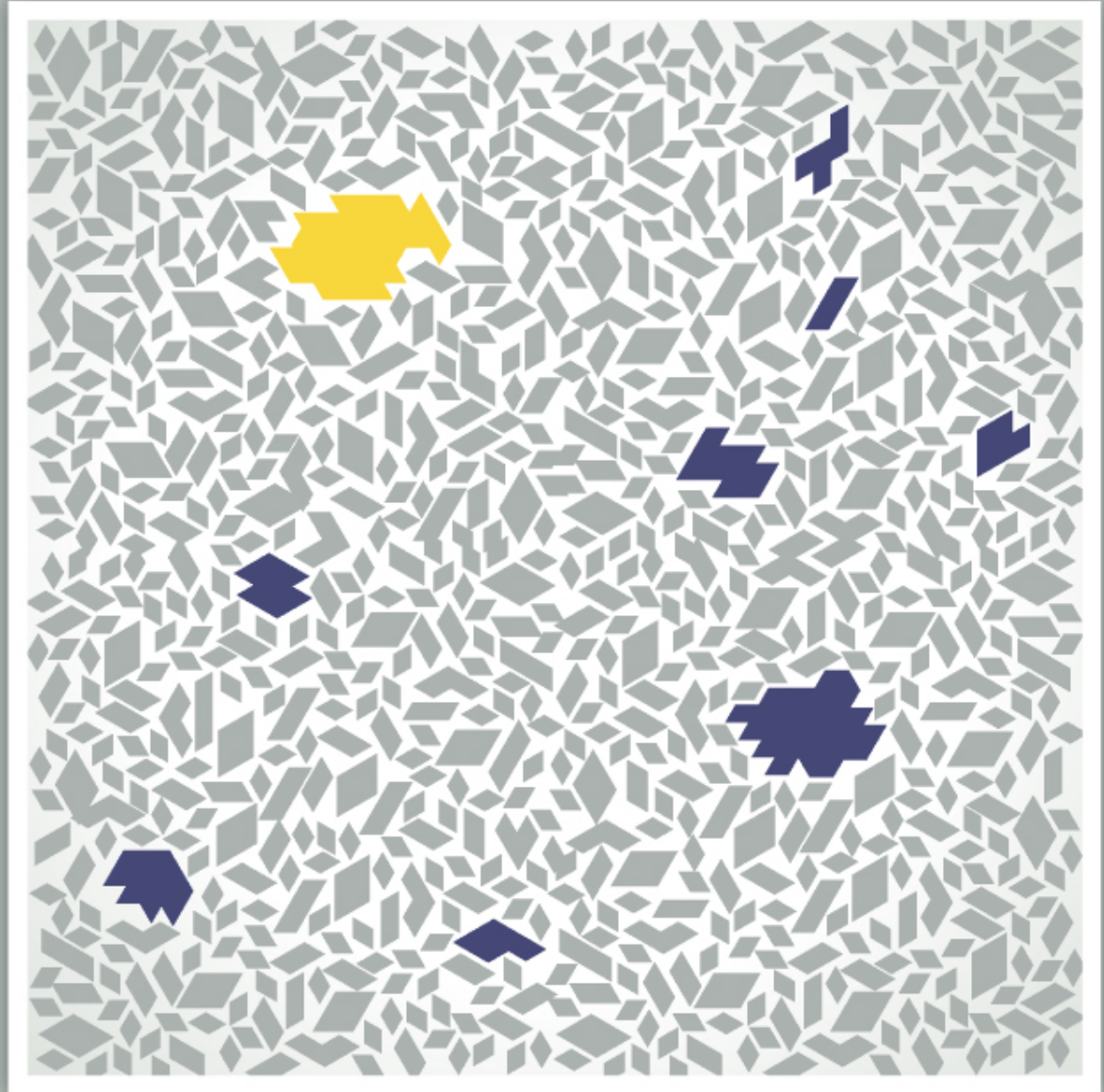
## Achieving Content Uniformity





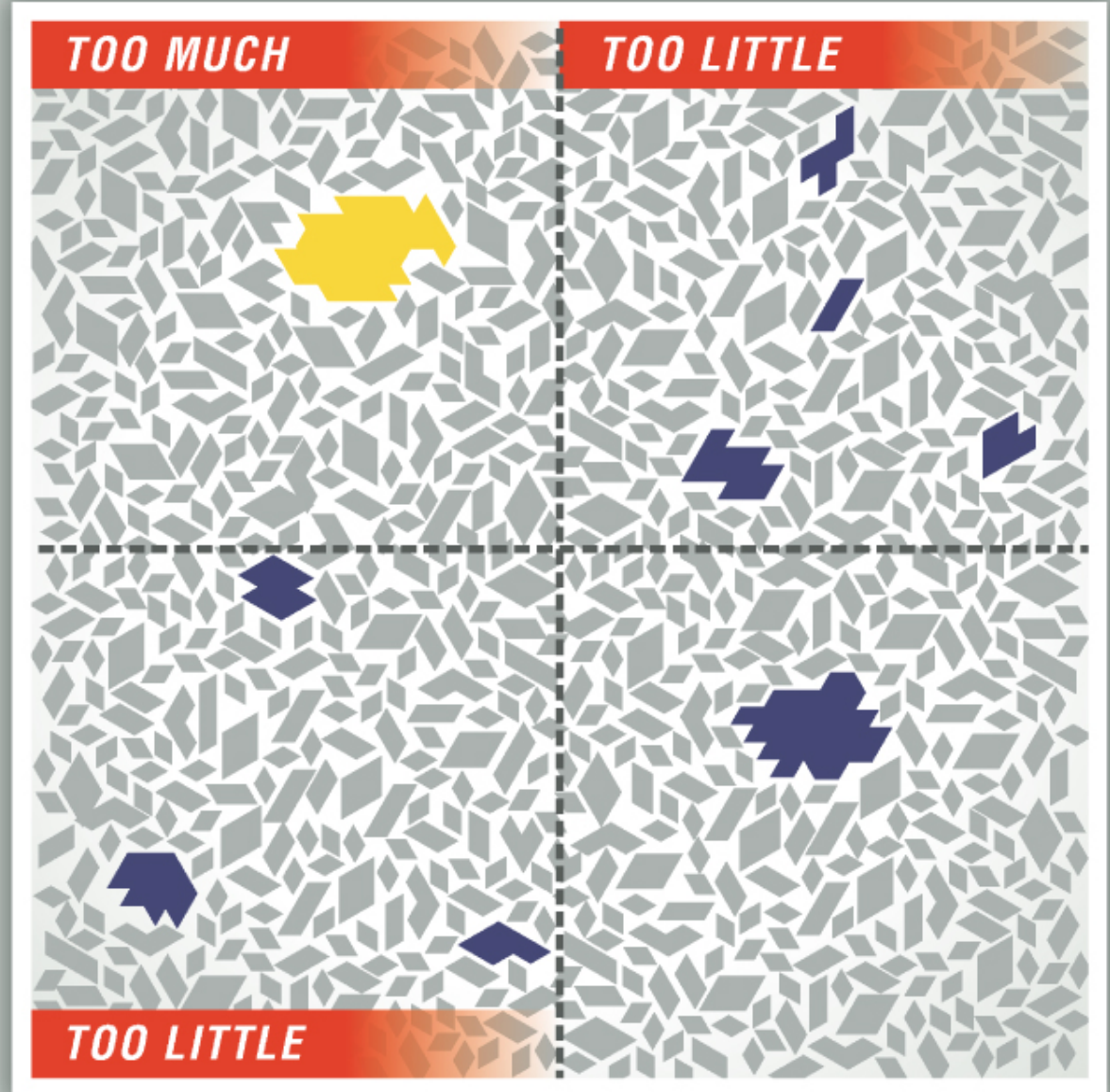
→ *Active is added:*

## Achieving Content Uniformity



→ *Punch **FOUR** tablets:*

## Achieving Content Uniformity



→ *Dry to reduce particle size:*

## Achieving Content Uniformity

